

## Tolerances to ISO3302-1:2014

### 6.3.2 Unsupported extrusions

The tolerance on the cross-sectional dimensions of unsupported extrusions are given in Table 3.

For hollow extrusions or extrusions having a complex section, a certain amount of collapse can occur during vulcanisation. It is possible to limit or prevent this collapse by putting the extrusions on mandrels or on formers. The amount of the permitted deformation of the section shall be stated by the purchaser.

Nominal Dimensions		Class E1	Class E2	Class E3
Above	up to and including	±	±	±
0	1.5	0.15	0.25	0.40
1.5	2.5	0.20	0.35	0.50
2.5	4	0.25	0.40	0.70
4	6.3	0.35	0.50	0.80
6.3	10	0.40	0.70	1.00
10	16	0.50	0.80	1.30
16	25	0.70	1.00	1.60
25	40	0.80	1.30	2.00
40	63	1.00	1.60	2.50
63	100	1.30	2.00	3.20
100	-	1.30%	2%	3.20%

**SILEX SILICONES LIMITED**

Unit 10, Oakhanger Farm Business Park, Oakhanger, Hampshire, GU35 9JA, Tel 0044 1420 470 360, Fax 0044 472 802  
 E-Mail: [info@silex.co.uk](mailto:info@silex.co.uk), Website: [www.silex.co.uk](http://www.silex.co.uk), Registered in England No. 1951973  
 Director: S J Fearn